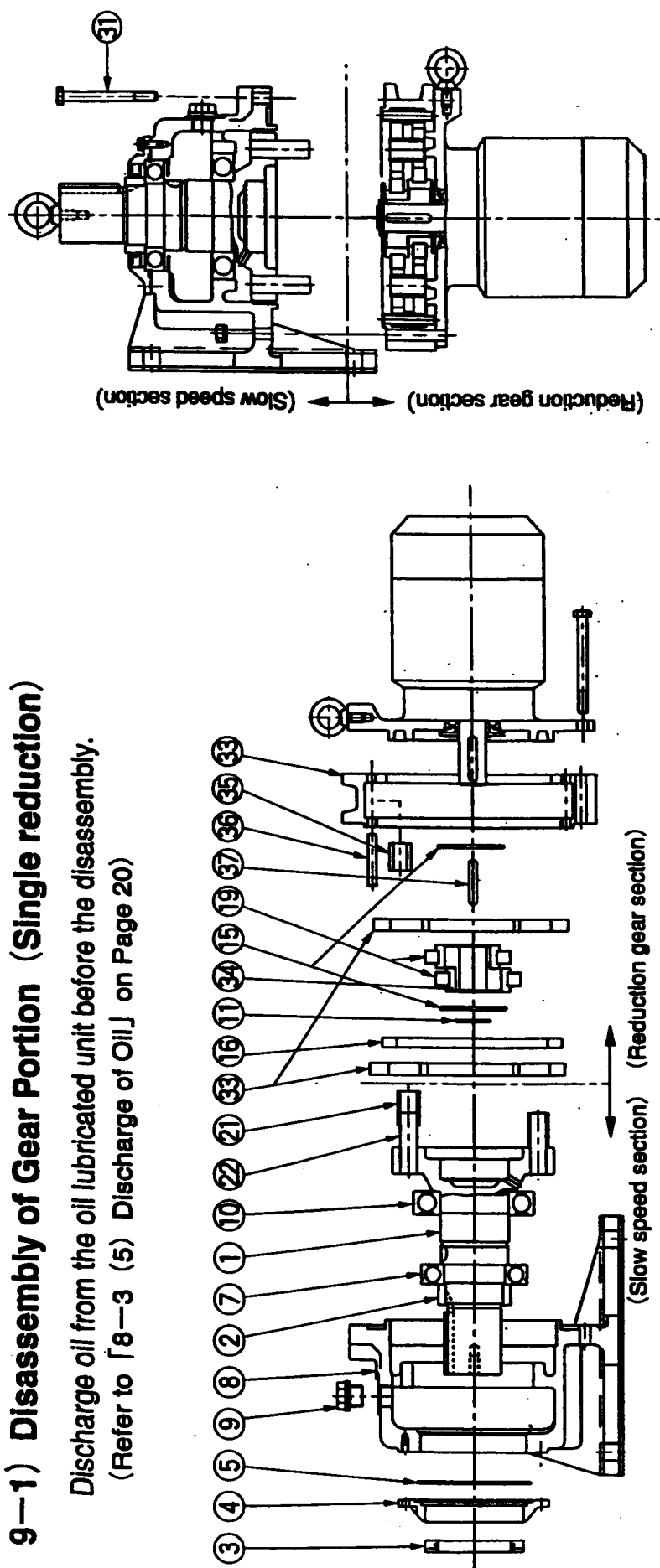


9-1) Disassembly of Gear Portion (Single reduction)

Discharge oil from the oil lubricated unit before the disassembly.

(Refer to 「8-3 (5) Discharge of Oil」 on Page 20)



1	Slow speed shaft	13	Spacer	25	Oil seal	37	Key	49	Spacer
2	Collar (Slow speed shaft)	14	Gasket B	26	High speed shaft	38	Gland	50	Eye bolt
3	Oil seal	15	End plate	27	Collar (High speed shaft)	39	Flanged casing	51	Oil filler
4	Slow speed end cap	16	Spacer ring	28	Spacer	40	Plunger pump	52	Intermediate shaft, bearing A
5	Retaining ring	17	Gasket C	29	High speed shaft, bearing B	41	Air vent plug	53	Intermediate shaft
6	Gasket A	18	Air vent plug	30	Retaining ring	42	Oil signal	54	Intermediate cover
7	Slow speed shaft, bearing A	19	Bearing for eccentric (High speed shaft section)	31	Bolt for ring gear housing	43	Oil slinger	55	Intermediate shaft, bearing B
8	Horizontal casing	20	High speed end shield	32	Ring gear housing	44	Oil lever gauge	56	Eccentric bearing (Double)
9	Oil filler plug	21	Slow speed shaft roller	33	Cycloid disc	45	Plug (Oil drain)	57	Grease nipple
10	Slow speed shaft, bearing B	22	Slow speed shaft pin	34	Eccentric	46	Spacer		
11	Retaining ring	23	Cooling fan	35	Ring gear roller	47	Cam		
12	High speed shaft, bearing A	24	Fan cover	36	Ring gear pin	48	Plug (Oil drain)		